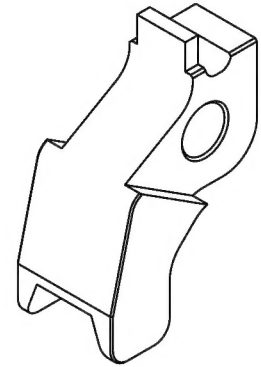
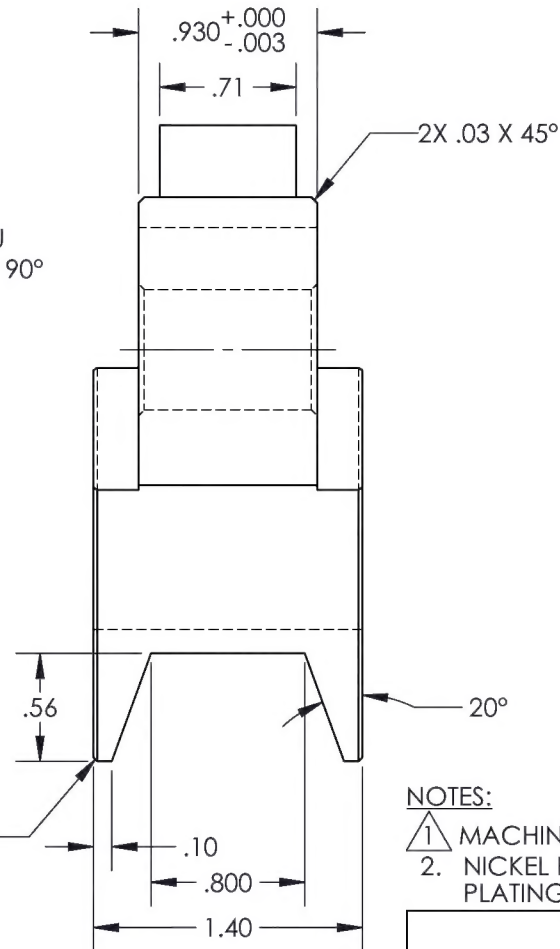
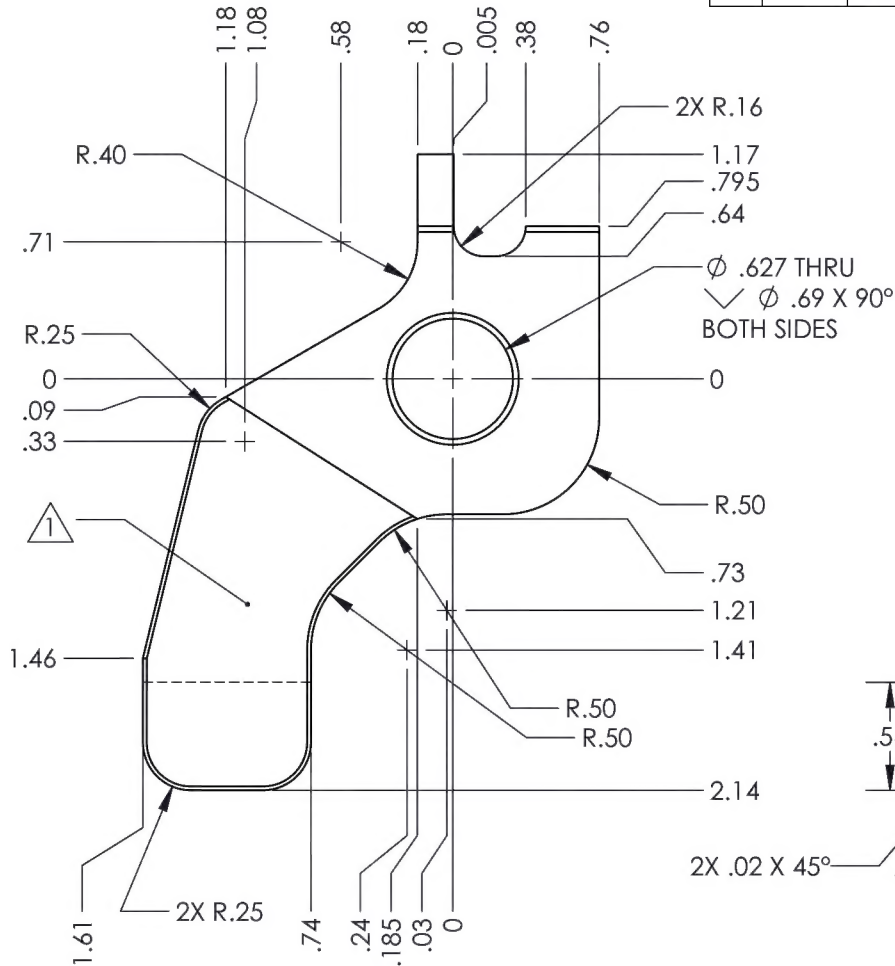


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	9/17/12	RJC	
3	14-0137	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D DIMS WAS .797 IS .795, WAS 1.203 IS 1.21, WAS .716 IS .71, WAS .323 IS .33, WAS 1.453 IS 1.46. ADDED DIM 2X .03 X 45°. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/20/2014	DPD	RW



NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

DART AEROSPACE	
TITLE KEEPERLESS ADAPTER	
DWG NO. C45-15	REV 3
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT RC 44-46
.XX ± .01	FINISH SEE NOTE 2
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 5/21/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-15	1	KEEPERLESS ADAPTER	4140	1-1/2 X 2-1/2 X 3-7/16